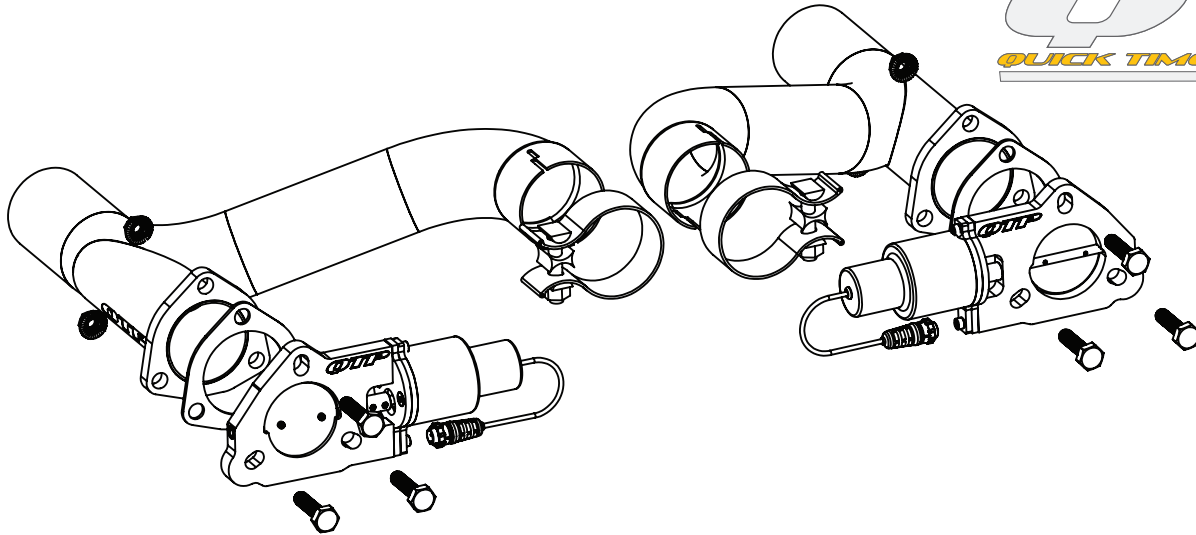


# PART# 500110

## 2010-2013 Camaro SS 6.2L Agressor Pipes



**Caution!** Never work on a hot exhaust system. Burns or other serious injuries can result. Always allow the exhaust system to cool before removal. Always consult vehicle manual for proper lifting and support guidelines. Always wear approved safety glasses when working. Serious injury or death can result if safety precautions are not followed.

### Removal of factory equipment:

**Step 1:** Raise and support Vehicle. Support the center of the factory exhaust. Using a 15mm socket loosen both clamps at the front of the exhaust system.

**Step 2:** Measure and mark both factory "S" pipes where they meet the center resonator as shown. (2 1/4" from weld seam). Cut both pipes using a sawzall.

**Step 3:** Carefully remove the factory "S" pipes. Be sure to deburr the cut edge of the factory exhaust using a file. Failure to do so may cause the new exhaust to not properly slip over the factory equipment.

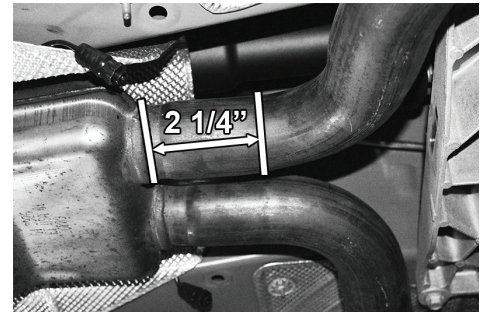


Figure 1

### Installation of new exhaust

**Step 4:** Slide one 2.5" Torca accuseal clamp onto the expanded end of each agressor pipe. Place the factory exhaust clamp over the non expanded end.

**Step 5:** Slide the expanded end of the agressor pipe over the factory catback (oval flanges facing rear of vehicle). slide the factory exhaust clamp over the factory manifold pipe. Do not tighten clamps at this time.

**Step 7:** Rotate agressor pipes so oval flanges are parallel with ground, torque accueal clamps to 35 ft lbs, tighten factory clamps to factory spec.

**Step 8:** Bolt an oval valve to each oval flange using four (4) bolts and four (4) nuts as shown above. Please note valve orientation shown in diagram. Be sure to install supplied gasket between valve and flange.

**Note:** After initial startup a small trace of smoke may be visable from the exhuaust, do not be concerend. This is from residual oils left in the tube from the manufacturing process and will disipate quickly.

Quick Time Perfornace recomends professional installation on all of our products.