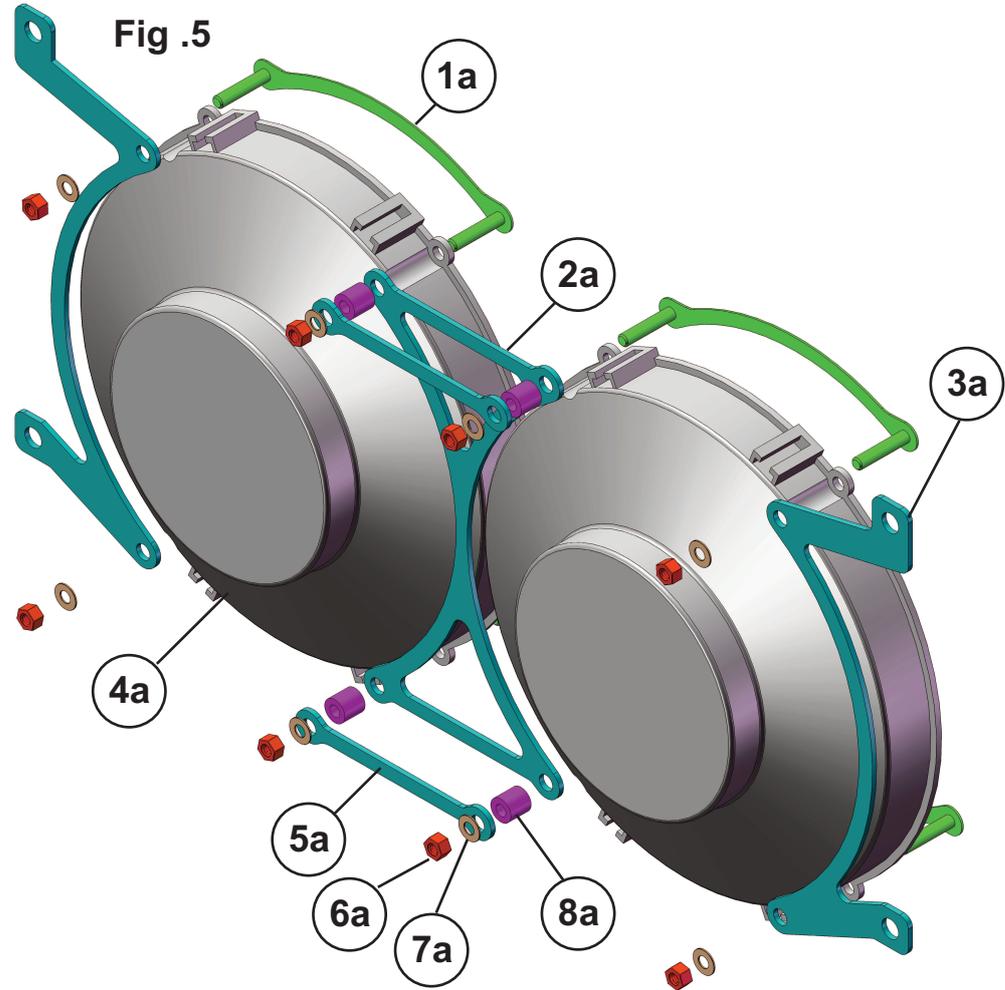


1. Disconnect +ve battery terminal, drain water system and remove the top hose. Remove the original fans. Remove the upper and lower radiator bolts that attach the radiator to the front bulkhead.
2. With reference to the exploded diagram (**Fig.5 page2**), lay the flush mounts (**1a**) in their rough orientation on a flat surface, then lay the aluminium centre (**2a**) and side brackets (**3a**) over the top.
3. You will be required to make a modification to the fans protruding lip. Lay the fans down side by side ensuring the correct positioning and using a hacksaw remove the outer lip from where the fans meet and overlap in the centre to prevent an uneven join as shown in **Fig 3**.
4. Locate the 2 fans (**4a**) in position on the studs with the slimline Part no:0127 to the right hand side (To Clear the slam panel support) (**Fig 3**). their wires pointing down, slide the 4 spacers (**8a**) onto the 4 centre studs, then the centre braces (**5a**), fasten the fan/bracket assembly together with the 8 M6 nuts (**6a**) and washers (**7a**). The fan brackets are supplied with slightly oversized holes to allow for adjustment.
5. Determine whether you require the imperial or metric long bolts. (Both Supplied).
6. Insert the 4 long bolts into the original upper and lower radiator mounting points so that the radiator is secured back in place with the end of the screws protruding towards the front of the car (**Fig.1**), slide on four M8 washers and four spacers onto protruding bolts.
7. Slide on four more washers, locate the fan assembly onto the front of the radiator locating it on the four protruding M8 bolts (**Fig.3**), place the remaining washers on each of the four studs and then fasten down with the nylock nuts supplied (adjust so that the fan is flat on the radiator) (**Fig.4**).
8. With reference to Fig.6 page 2 wire the cooling fans in parallel. Follow the Electronic Fan Controller fitting and setup instructions (supplied in the Electronic Fan Controller Kit), mount the Electronic Fan Controller in the TOP radiator hose.

### Parts List

- 1a Flush Mounts (4off)
- 2a Central Mounting Bracket (1off)
- 3a Side Mounting Bracket (2off)
- 4a Cooling Fan (2off)
- 5a Central Brace (2off)
- 6a M6 Nut (8off)
- 7a 6mm Washer (8off)
- 8a Nylon Spacer (4off)



**Fig.6 Wiring twin cooling fans in parallel**

