

# INSTALL SHEET

## Buckle and Strap Kit



# IMPORTANT: READ FIRST



All steps are required and repeated on both sides.

**1** Remove the existing D Rings by drilling out the mounting rivet with a 3/16" drill bit. Discard the pieces.

**2** With each top buckle make sure the adhesive spacer gasket is in place on the bottom of the buckle.

If the adhesive spacer gasket is missing, locate it in the parts bag. The spacer helps to seal the holes, and keeps the buckle flat on the panel rail.

**3** Place the top buckle for alignment. The buckle will center with the hole from the D Ring. And will be flush with the edge of the panel's aluminum rail. Mark the two hole locations.

**4** Using an awl, hammer and safety glasses, tap small divots at the marked locations. This will provide for a steady starting point when drilling.

The buckle location is important to maintain a clearance area while in the open position.

**5** Drill two 1/4" holes through the panels at the marked locations.

It is extremely important to maintain a very straight hole. When assembling, the threaded posts must fit up from the bottom straight to meet the top side mounting screws.

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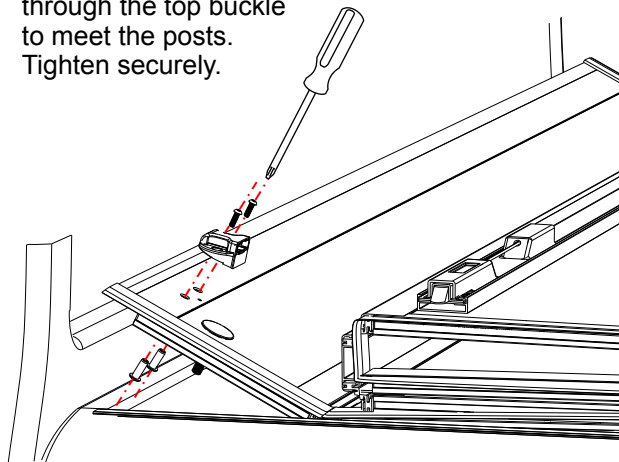
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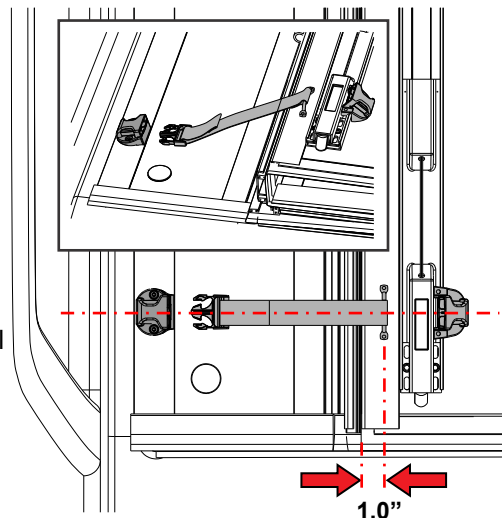
- 6** Open the front panel and push the threaded posts up through the drilled holes. Thread the screws through the top buckle to meet the posts. Tighten securely.



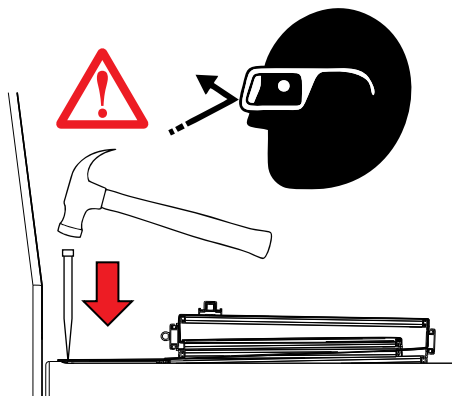
- 7** The cleat & strap and the bottom buckle will align straight with the mounted top buckle.

The cleat will be 1.0" from the edge of the panel aluminum strip.

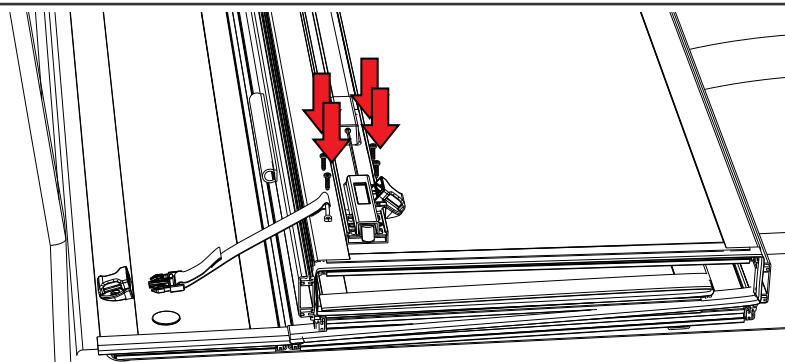
Mark the location of the holes.



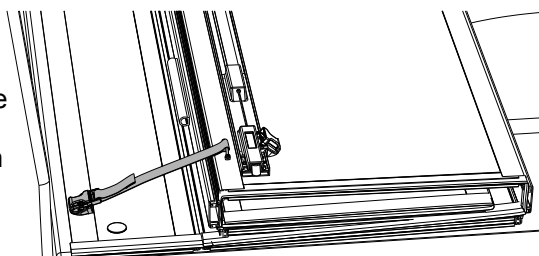
- 8** Using an awl, hammer and safety glasses, tap small divots at the marked locations. The screws are self-tapping and require a steady starting point.



- 9** Mount the cleat and under buckle by driving the self-tapping screws through the cleat and buckle into the marked locations in each aluminum strip. The screws should be tightened securely, do not over tighten.



- 10** Strap in the engaged, cover open position.



Strap in the stowed, closed cover position.

