



## ***Mounting Instructions – F97***

Thank you for purchasing our Sportvisor. It is made with the highest-grade material available, and will enhance your vehicle's appearance.

The Sportvisor can be painted with general autobody techniques.

Please read the following instructions fully before installing your Sportvisor.

### **TOOLS NEEDED:**

1. Electric Drill
2. 1/8" Drill Bit
3. Reinforced Tape
4. 3/8" Socket Wrench
5. Urethane Sealant

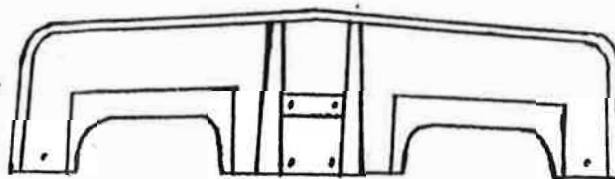
### **DIRECTIONS:**

1. Fit the Visor to the truck before painting. You may have to sand the Visor to enhance the fit.
2. Use the reinforced tape to position the Visor so it follows the contour of the roof.
3. Check the Visor position from the front of the vehicle to be sure it is not leaning to one side or the other.

Hole "C"

**DIAGRAM A**

Hole "D"



Hole "A"

Center Rear Holes

Hole "B"

4. Drill holes A & B and install self-tapping screws. (See Diagram A)
5. Drill hole C and install screw and then drill hole D and install screw, making sure the Visor is still positioned properly from the front of the vehicle. (See Diagram A)
6. Drill remaining holes in center of visor. (See Diagram A).
7. Remove visor and carefully clean off metal shavings.
8. We recommend 3M Primerless super post urethane sealant or its equivalent to seal and bond visor to truck. The center three screw hole mounts nearest the windshield should have a 1" X 6" bead laid across them. The outer two holes nearest the windshield should also have a small bead laid over them.

- Lower visor straight down, installing screws A through D. (See Diagram B)

Screw Cover

#### DIAGRAM B

#14 x ½" Long Screw

**PLEASE NOTE: On Ford F150 – F250 Light Duty Trucks #14 x ½" long screws must be used on CENTER REAR HOLES, middle section of visor to protect against headline damage.**

- Install screws in center visor, making sure to tighten all screws, being sure not to over tighten them.
- Put the trim caps on over screw heads. (See Diagram B)
- Your installation is now complete.

#### SPECIAL NOTES:

- Over tightening fasteners may lead to thread damage.
- Drill only deep enough to accept screws provided. In some cases, it will only be necessary to drill through only one (1) layer of metal. **DO NOT** drill into the interior of the vehicle.
- Visors should be mounted to follow roof contour and far enough forward to fasten into windshield reinforcement pillar. If visor is tilted upward in front, it will catch the air and vibrate.
- Be sure to bring mounting surface of visor down to flow with the rooflines of the vehicle. (See Diagram C)

Black Rubber Seal

Mounting Surface

Diagram C

