



Steering, Brake & Suspension Specialists

# #6372CNK - C-Notch Installation Instructions for 1963-72 Chevy Truck

### Parts:

1 ea	Left C-Notch Bracket	16 ea	7/16-20x1-1/2" Bolts Gr.8
1 ea	Right C-Notch Bracket	16 ea	7/16" Lock Washers
2 ea	Bump Stops	16 ea	7/16-20 Nuts Gr. 8
2 ea	3/8" Flat Washers	32 ea	7/16" Flat Washers
2 ea	3/8-16 Lock Nuts		

### Notes:

The original frame must be cut to install this kit.

This kit may not work with some air spring and coil over kits with out modifications that are not covered by these instructions.

### Instructions:

1. Remove both of the rear coil springs. Keep all of the hardware and brackets.
2. Hold the C-notch brackets against the frame and mark the portion of the frame that will be cut out.
3. Support the rear of the frame so that after it is cut, it does not bend. Cut out the marked portion of the frame.
4. Trim the coil spring reinforcing plate if it prevents the C-notch bracket from fitting flat against the side of the frame.

5. On both sides of the truck, remove the 2 rivets from the bottom of the frame that attach the crossmember to the lower frame rail at the coil spring mount.
6. Remove the 2 rivets from the bottom of the frame rail that attach the track bar brace to the track bar mounting bracket. These 2 rivets are located just behind the cut out portion of the frame.
7. Using the new 7/16" hardware, begin bolting the C-notch brackets in place through the empty rivet holes.
8. Use the C-notch bracket as a template and drill 7/16" holes through the frame at all of the remaining mounting holes in the C-notch bracket.
9. Continue bolting the C-notch brackets to the frame with remaining 7/16" hardware.
10. Install the new bump stops on to the C-notch brackets.
11. Using the original hardware install the rear springs.

