

841 S. 71st Avenue · Phoenix, AZ 85043 (623) 907-0081 www.performanceaccessories.com

# RAM 1500 2 & 4WD GASOLINE & DIESEL ENGINES INCLUDING AIRRIDE SYSTEMS 3" BODY LIFT INSTALLATION INSTRUCTIONS 2009-2016 KIT# PA60203

#### **△ WARNING**

Installation of a Performance Accessories body lift kit will change the vehicle's center of gravity and handling characteristics both on- and off-road. You must drive the vehicle safely! Extreme care must be taken to prevent vehicle rollover or loss of control, which could result in serious injury or death. Avoid sud-den sharp turns or abrupt maneuvers and always make sure all vehicle occupants have their seat belts fas-tened.

#### **△ WARNING**

Before you install this kit, read and understand all instructions, warnings, cautions, and notes in this instruction sheet and in the vehicle owner's manual.

#### **A CAUTION**

Proper installation of this kit requires knowledge of the factory recommended procedures for removal and installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle. We strongly recommend that a certified mechanic familiar with the installation of similar components install this kit.

#### **△ WARNING**

DO NOT combine suspension, body, or other lift devices. Use of vehicle with combined lifts may result in unsafe and/or unexpected handling characteristics.

#### **NOTE**

Front bumper tow hooks can NOT be used following the installation of this kit.

#### **△ WARNING**

This kit should only be installed on a vehicle that is in good working condition. Before you install the kit, thoroughly inspect the vehicle for corrosion or deformation of the sheet metal around the factory body mounts. If the vehicle is suspected to have been in a collision or misused, do not install this kit. Off-road use of your vehicle with this kit installed may increase the stress applied to the factory body mounts. We do not recommend that any vehicle with a body lift kit installed be involved in any extreme off-road maneuvers such as jumping. Failure to observe this warning may result in serious personal injury and/or severe damage to your vehicle.

#### **△ WARNING**

Many states and municipalities have laws restricting bumper heights and vehicle lifts. Consult state and local laws to determine if the changes you intend to make to the vehicle comply with the law.

#### **⚠ WARNING**

The installation of larger tires may reduce the effectiveness of the braking system.

#### **⚠ WARNING**

Always wear eye protection when operating power tools.

#### ⚠ WARNING

Before you install this kit, block the vehicle tires to prevent the vehicle from rolling.

#### **△ WARNING**

Accidental deployment of the air bag can result in serious personal injury or death. To avoid accidental deployment during installation of the kit, the Supplemental Restraint System (SRS, or airbag) must remain deactivated. Do not allow anyone near the airbag during installation. Refer to the factory service manual or owner's manual for the recommended procedure to disable the SRS. After you install the kit, reactivate the SRS before driving the vehicle.

#### **NOTE**

Performance Accessories recommends using the Loctite® supplied in the kit on the threads of all kit nuts and bolts unless specified otherwise in these instructions.

# **Before Starting Installation**

#### NOTE

Kit parts are prefaced by the word kit and appear in **bold** print.

- 1. Carefully read all warnings and instructions completely before beginning.
- 2. Verify all parts have been received in this kit by checking the parts list at the end of this document.

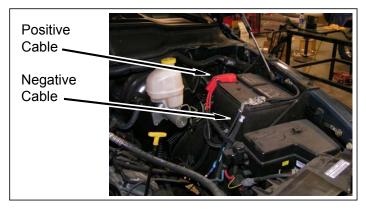
#### NOTE

If parts are missing from kit, please be prepared to provide the following information:

- 1. Name of purchase location
- 2. Bar Code on side of box
- 3. Date above bar code
- 4. Date inside box cover
- 5. Inspector # from inside box cover
- Only install this kit on the vehicle for which it is specified. If anytime during the installation you encounter something different from what is outlined in the instructions, call technical support at (928) 636-7080.
- 4. Special tools needed:
  - a. Welder or access to a professional welding shop.
  - b. Drill with 1/2" drill bit. (Unitbit)
  - c. Die grinder, cut off wheel or similar tool capable of cutting metal.
- 5. Park vehicle on a clean, dry, flat, level surface and block tires so vehicle cannot roll in either direction.

# **Engine Compartment**

Disconnect both battery cables. Disconnect negative cable first, then positive cable.



2. Airbag Fuse

#### **NOTE**

The location of the airbag fuse may vary; check the vehicle owner's manual.

- a. Remove fuse cover.
- b. Remove airbag fuse.



# **Prepare to Install Kit**

#### Measurements

1. Measure and record distance between front bumper and fenders.

Driver Side \_\_\_\_\_ Passenger Side \_\_\_\_\_

2. Measure and record distance between rear bumper and bed

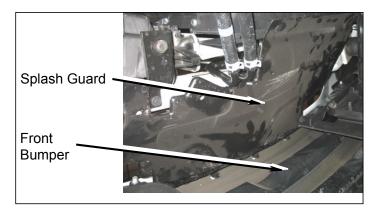
Driver Side \_\_\_\_\_ Passenger Side \_\_\_\_\_

3. Measure and record distance between cab and bed.

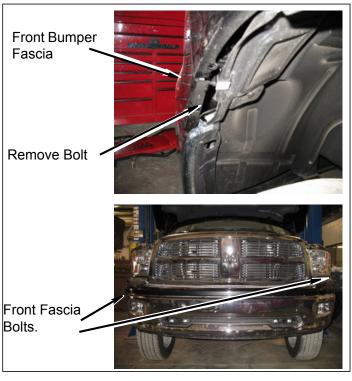
Driver Side \_\_\_\_\_ Passenger Side \_\_\_\_\_

#### **Front of Vehicle**

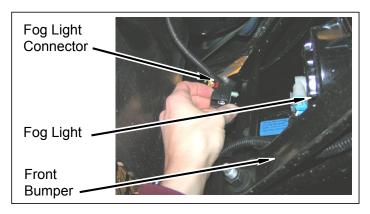
- Front bumper
  - a. Remove front grill by removing four bolts from top, then pulling grill out.
  - b. Remove push clips and lower splash guard from bumper, core support, and fan shroud.



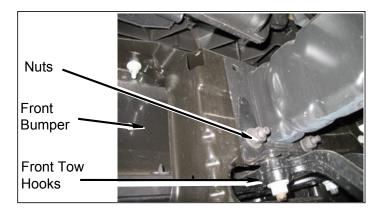
c. Remove bumper fascia by removing one bolt at each corner (Under inner fender cover). Slide cover forward to remove.



- d. Remove fascia support by removing two bolts from each side.
- e. Disconnect fog light harness at driver side of front bumper and pull connector off of front bumper, if equipped.



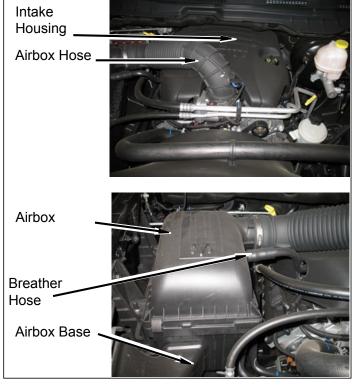
Remove three bolts for drivers side factory tow hook and remove tow hook. Repeat to passenger side g. Remove six nuts and front bumper from frame horns .



# **Engine Compartment**

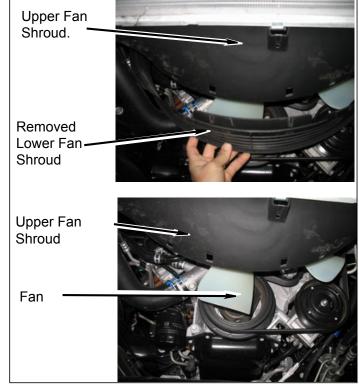
#### 1. Airbox

a. Release four clips from airbox cover. Remove breather hose from airbox cover. Loosen clamp and airbox hose at intake housing.



b. Remove airbox cover, base and filter from vehicle.

c. Remove lower fan shroud section (Will not be reused). (Models with mechanical fans ONLY.)



2. Steering Shaft

#### **⚠ WARNING**

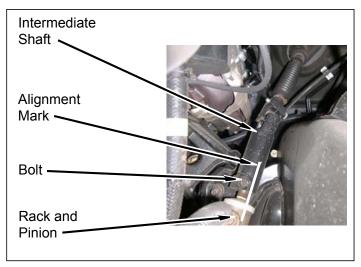
Accidental deployment of the air bag can result in serious personal injury or death. To avoid accidental deployment during installation of the lift kit, the Supplemental Restraint System (SRS, or airbag) must remain deactivated. Do not allow anyone near the airbag during installation. Refer to the factory service manual or owner's manual for the recommended procedure to disable the SRS. After kit installation, the SRS must be reactivated before driving the vehicle.

#### **△ CAUTION**

If the following step is not performed, the airbag clockspring could be damaged. Do not turn the steering wheel while the steering shaft is disconnected.

a. Strap steering wheel to prevent accidental movement.

b. Mark intermediate shaft in relation to rack and pinion as shown.

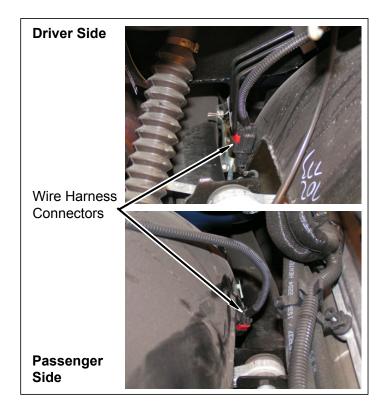


c. Remove bolt and intermediate shaft from rack and pinion. Slide intermediate shaft up to separate from rack and pinion.

#### NOTE

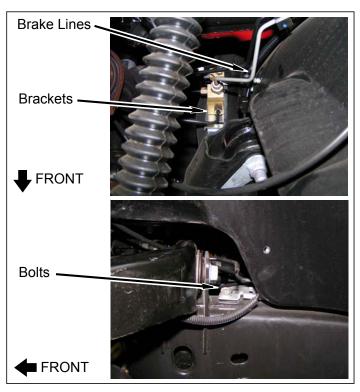
Intermediate shaft may not separate from rack and pinion until cab is lifted.

3. Remove brake sensor harness from passenger and driver fender wells.

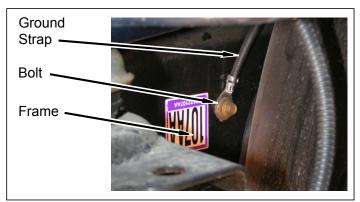


#### **Underside of Vehicle**

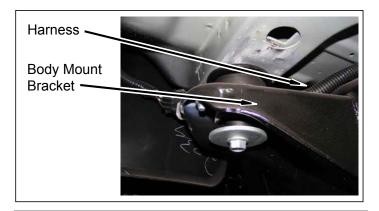
- 1. Wire harnesses and brake lines
  - a. **2009-2010 Models**: Remove bolts and brake line brackets from driver side frame rail.



- b. **2011-2016 Models**: Remove three bolts and ABS module from driver side frame rail.
- c. Remove bolt and ground strap from driver side frame rail.



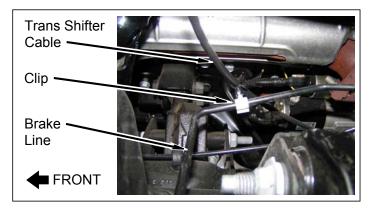
d. Remove harness from driver side body mount bracket.



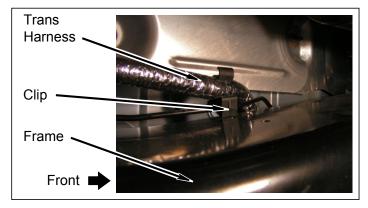
#### **NOTE**

The following procedures applies ONLY to automatic transmissions.

e. **Automatic transmission models:** Remove transmission shifter cable from clip on driver side brake line.

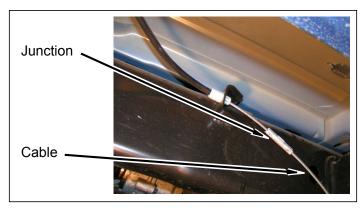


f. **Automatic transmission models:** Remove transmission wire harness from frame mount clip.



- 2. Parking brake cable
  - Pull slack into parking brake cable. Attach locking pliers to parking brake cable to allow slack, if necessary.

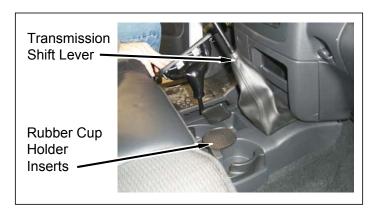
b. Use expanding pliers to disconnect parking brake cable from junction.



c. Remove parking brake cable from driver side frame mount.

#### Inside of Vehicle

- 1. Manual transmission shift lever
  - a. Shift transmission into neutral.
  - b. Unscrew transmission shift lever from shift tower.

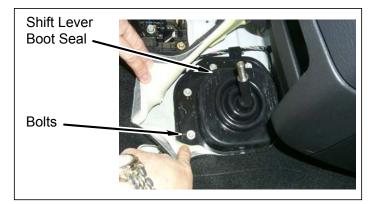


# NOTE

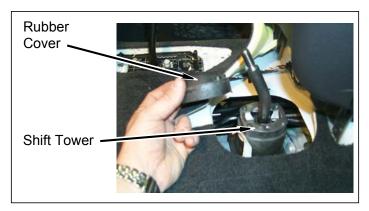
Some of the bolts securing the center console to the floor are underneath the cup holder rubber inserts.

c. Remove bolts and center console from floor.

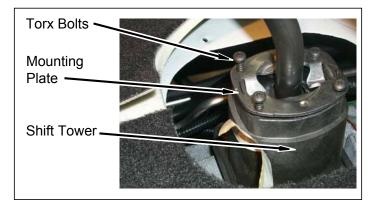
d. Remove six bolts and shift lever boot seal from floor.



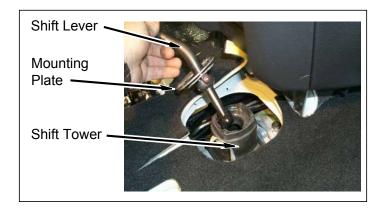
e. Remove rubber cover from shift tower.



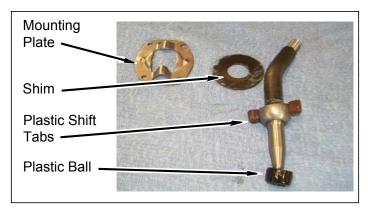
f. Remove four Torx bolts from shift tower mounting plate.



g. Remove shift lever from shift tower.



h. Remove two plastic shift tabs, plastic ball, shim and mounting plate from shift lever.



#### **Rear of Vehicle**

1. Fuel filler

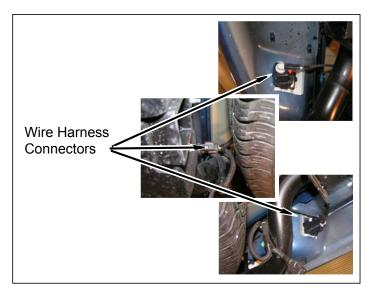
#### **△ WARNING**

Use extreme caution when working near fuel line(s) and fuel tank(s). Clean up spilled fuel immediately. Any spark could cause an explosion or fire resulting in serious personal injury and/or property damage.

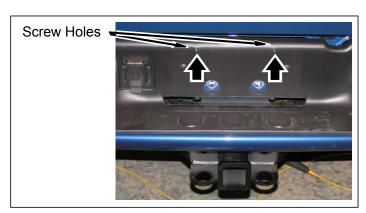
- a. Remove fuel cap from fuel filler.
- 2. Ground strap
  - a. Remove bolt and ground strap from frame near fuel filler hoses.

3. Rear bumper

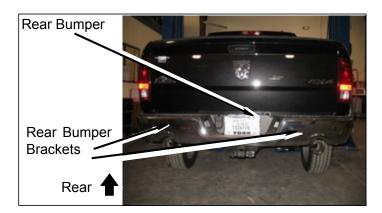
a. Remove wire harness connectors from rear bumper.



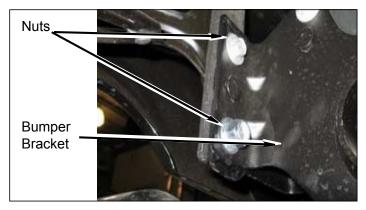
b. Remove two screws and license plate.



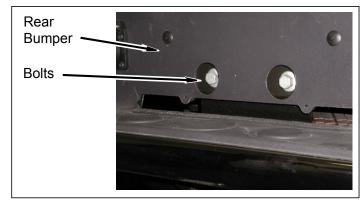
c. Remove four bolts from rear bumper bracket..



d. Remove two nuts on each side of bumper.



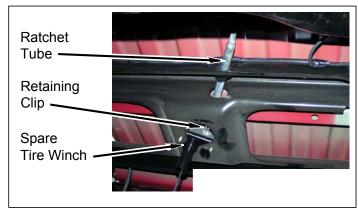
e. Remove two bolts from rear bumper and trailer hitch, if equipped.



f. Remove rear bumper.

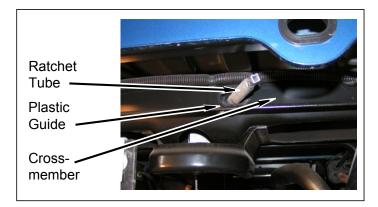
#### 4. Spare tire winch

- a. Lower spare tire to ground and remove (see owner's manual for procedure).
- b. Remove retaining clip and ratchet tube from spare tire winch.



c. Remove Spare tire winch.

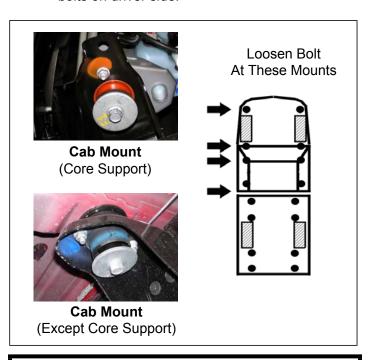
d. Remove plastic ratchet tube guide from crossmember.



# **Install Kit**

#### Cab

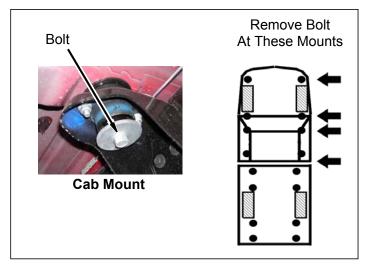
- 1. Prepare to lift cab from frame
  - Loosen, but DO NOT REMOVE, cab mounting bolts on driver side.



# NOTE

The number of cab mounting bolts may vary with the length of the cab.

b. Remove bolt from each cab mount on passenger side.



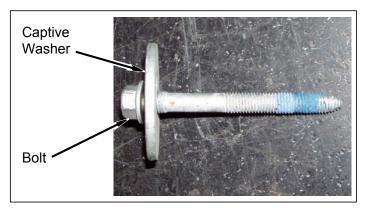
#### **△ WARNING**

Use extreme caution when lifting body from frame. To prevent serious personal injury, ensure the lifting device is securely placed. Keep your hands out from between the body and frame.

#### **A CAUTION**

Continually check hoses, wires, lines, etc. to be sure that everything is flexing properly and not binding, or damage to the vehicle could result. Be especially careful of the a/c hoses at the fire wall, the belt pulley, and at the core support. Ensure brake lines stretch while lifting. Bending the lines to gain ample slack may be necessary. Be extremely careful not to kink the lines.

- 2. Cab passenger side
  - a. Remove captive washers from each factory cab body mount bolt.

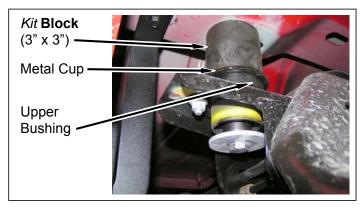


b. Position a hydraulic jack and a wood block under passenger side of cab (under the body seam). Slowly lift cab just enough to install a *kit* **block** on top of factory upper bushing.

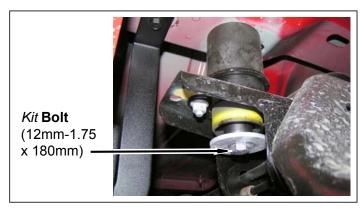
#### **⚠ WARNING**

The *kit* **blocks** must be installed <u>in addition to</u> the factory upper and lower bushings. Installing the *kit* **blocks** without the factory upper and lower bushings could result in damage to the vehicle or serious personal injury.

c. Place *kit* **blocks** (3" x 3") on metal cups and upper bushings on each cab mount.

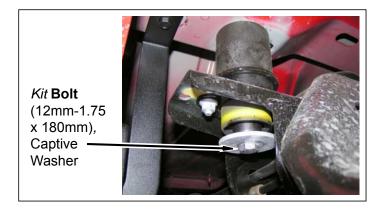


- d. Lower cab onto kit blocks (3" x 3").
- e. Install *kit* **bolt** (12mm-1.75 x 180mm) into each cab mount. DO NOT TIGHTEN.



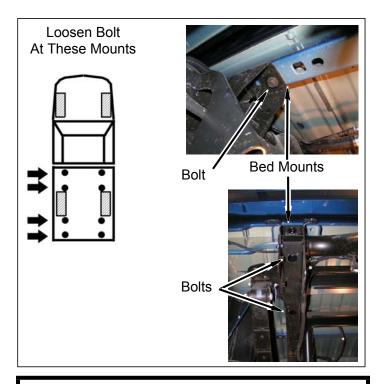
- 3. Cab driver side
  - a. Repeat previous steps on driver side of cab.
  - b. Set cab-to-bed spacing according to previous measurement.

c. Remove each kit bolt, one at a time, and apply a few drops of kit Loctite® to threads. Install kit bolt, and captive washer. Tighten kit bolts to 55 ft. lbs.



#### Bed

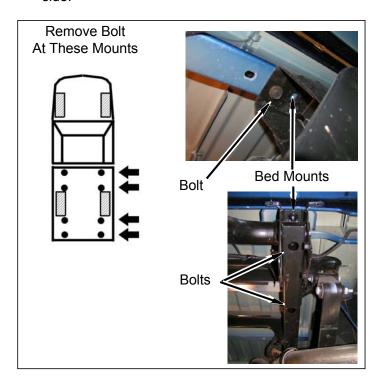
- 1. Prepare to lift bed from frame
  - a. Loosen, but DO NOT REMOVE, bed mounting bolts on driver side.



#### NOTE

The number of bed mounting bolts may vary with the length of the bed.

2. Remove bolt from each bed mount on passenger side.



#### **⚠ WARNING**

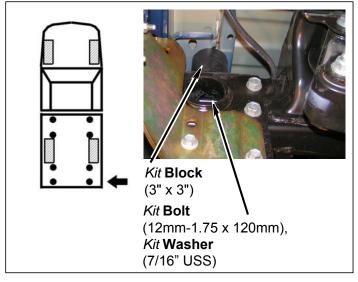
Use extreme caution when lifting the bed from the frame. To prevent serious personal injury, ensure the lifting device is securely placed. Keep your hands out from between the bed and frame.

#### **A** CAUTION

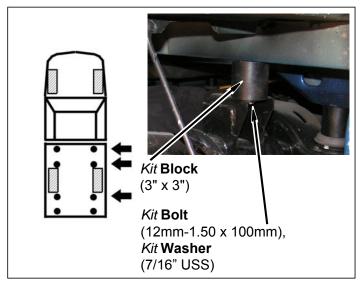
To prevent damage to the vehicle while lifting the bed, continually check hoses, wires, brake lines, etc. to ensure everything is flexing properly and not binding. Ensure clearance between bed and cab is maintained.

- 3. Bed passenger side
  - a. Using a hydraulic jack and a wood block, slowly lift passenger side of bed a little more than 3".

b. Place a kit block (3" x 3") rear frame mount.



c. Place *kit* **blocks** (3" x 3") on two (or three) other frame mounts.

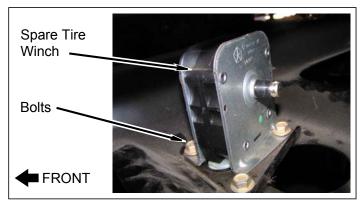


- d. Lower bed onto kit blocks.
- e. At rear bed mount, install *kit* **bolt** (12mm-1.75 x 120mm) and *kit* **washer** (7/16" USS). DO NOT TIGHTEN.
- f. At each other bed mount, install kit bolt (12mm-1.50 x 100mm) and kit washer (7/16" USS). DO NOT TIGHTEN.
- g. Repeat previous steps on driver side of bed.
- h. Set bed-to-cab spacing according to previous measurement.

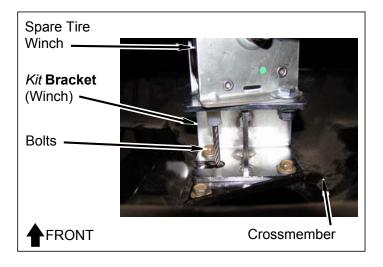
 Remove each kit bolt, one at a time, and apply a few drops of kit Loctite® to threads. Install kit bolt with kit washer (7/16" USS). Tighten kit bolts to 55 ft. lbs.

#### **Rear of Vehicle**

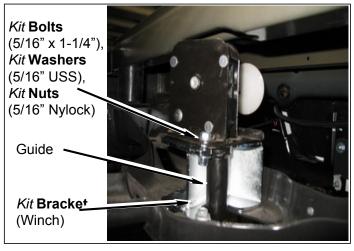
- 1. Spare tire winch
  - a. Remove two bolts and spare tire winch from crossmember.



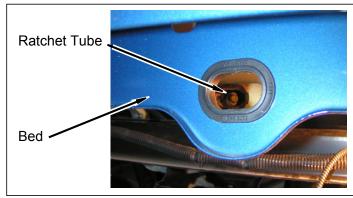
b. Install *kit* **bracket** (winch) and mounting plate onto crossmember with two bolts. Position bracket between winch and the frame.



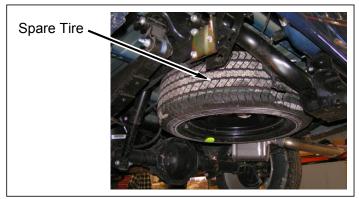
c. Install spare tire winch onto *kit* **bracket** (winch) with two *kit* **bolts** (5/16" x 1-1/4"), four *kit* **washers** (5/16" USS), and two *kit* **nuts** (5/16" Nylock).



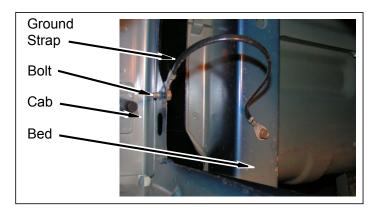
- d. Install ratchet tube onto spare tire winch with retaining clip
- e. Verify ratchet tube is visible through hole in bed and plastic ratchet tube guide. Adjust *kit* **bracket** (spare tire ratchet tube), if necessary.



f. Install spare tire on vehicle (see owner's manual).



g. Reattach ground strap to frame with bolt near fuel filler hoses.

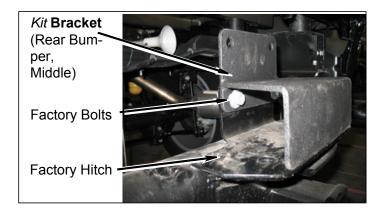


2. Rear bumper

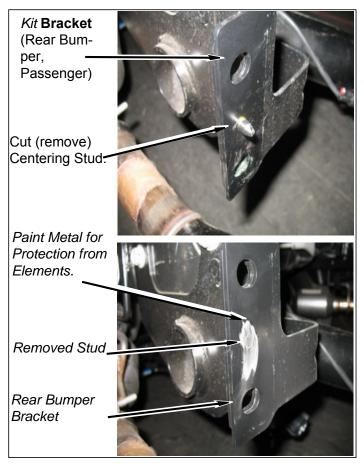
#### **△ WARNING**

The following procedure is intended only to enhance the appearance of the vehicle. The rear bumper will no longer be rated for towing of any kind. Towing with the rear bumper after it has been lifted can result in death, serious personal injury, or damage to the vehicle. Towing after the bumper has been lifted should be accomplished using a rated Class III receiver type hitch.

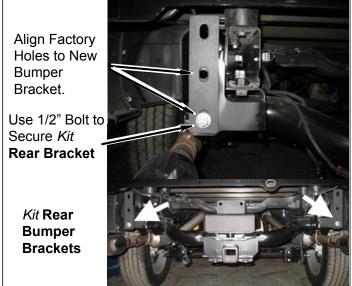
a. Apply a few drops of kit Loctite® to factory bolts. Install kit bracket (rear bumper, middle) on trailer hitch with two factory bolts. DO NOT TIGHTEN.



b. Remove stud on each rear bumper bracket..



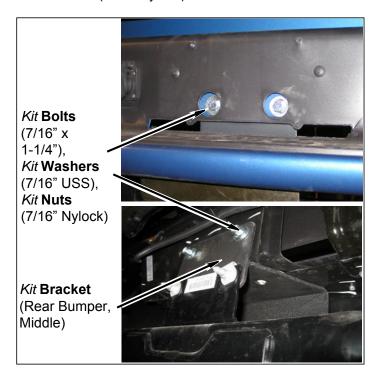
c. Install *kit* **rear bumper brackets** in place using one *kit* **1/2**" **bolt, nut** and **washer**. Center bracket so that all holes align..



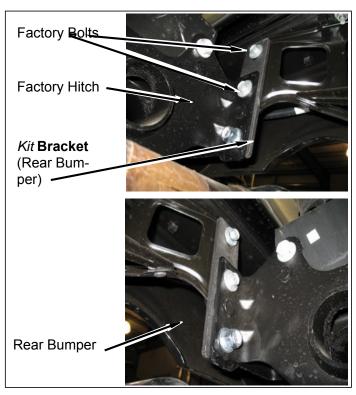
d. Install rear bumper onto *kit* **bracket**. DO NOT TIGHTEN. Mark rear bumper and clearance bumper for center bumper support bracket (Cut about 9 1/2" across & 1 3/4" in).



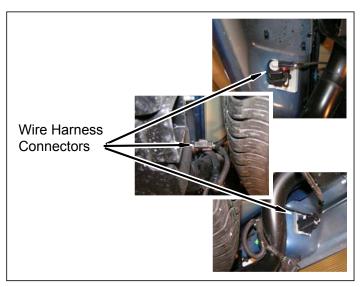
e. Install rear bumper onto *kit* **bracket** (rear bumper, middle) with two *kit* **bolts** (7/16" x 1-1/4"), four *kit* **washers** (7/16" USS) and two *kit* **nuts** (7/16" Nylock). DO NOT TIGHTEN.



f. Install kit brackets (rear bumper) onto bumper with two factory bolts on each side. DO NOT TIGHTEN.



- g. Align rear bumper to previous bed-to-bumper measurements. TIGHTEN all hardware.
- h. Connect wiring harnesses to bumper.



 Install license plate onto bumper with two factory screws.

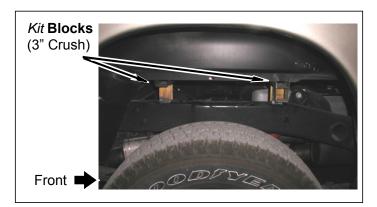
# **Underside of Vehicle**

1. Crush blocks

#### **⚠ WARNING**

A certified welder should perform all welding.

a. Weld two *kit* **blocks** (3" crush) onto passenger side frame, below bed, where shown.



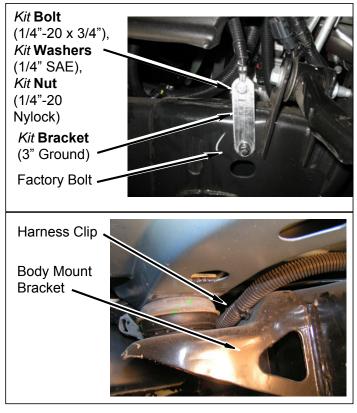
b. Repeat above step for driver side.

#### **△ WARNING**

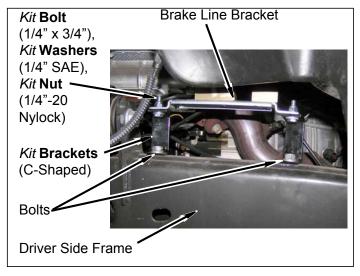
Use extreme caution when working near the fuel lines and the fuel tank. Clean up spilled fuel immediately. A spark could cause an explosion or fire resulting in serious personal injury and property damage.

- 2. Fuel filler
  - a. Tighten gas cap.
- 3. Parking brake cable
  - a. Reinstall Parking brake cable.
- 4. Ground strap
  - a. Install ground strap onto kit bracket (3" ground, big hole) with kit bolt (1/4"-20 x 1"), two kit washers (1/4"-20 x 1") and kit nut (1/4"-20 Nylock)

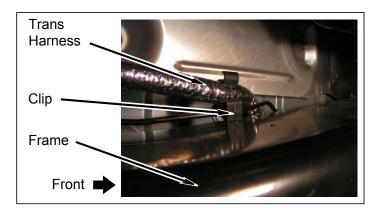
5. Install wire harness to body mount bracket on driver side with clip. .



- 6. 2009-2010 Models: Brake line bracket
  - a. Install two *kit* **brackets** (C-shaped) onto driver side frame with two bolts.
  - Install brake line bracket onto to kit brackets (C-shaped) with two kit bolts (1/4" x 3/4"), four kit washers (1/4" SAE), and two kit nuts (1/4" Nylock).



 2011-2016 Models: Remount factory ABS module using OEM hardware. It my be necessary to slightly manipulate the two hard brake lines during install. 8. Install transmission wire harness on frame mount clip.



#### Inside of Vehicle

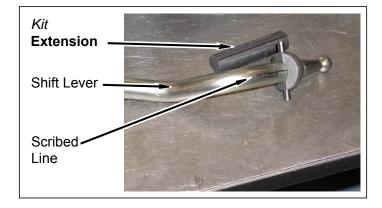
#### **△ WARNING**

DO NOT DAMAGE any of the parts attached to the shift levers during cutting and/or welding. Damage to the shift lever equipment could result in serious injury or property damage.

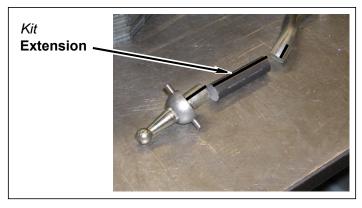
#### **△ WARNING**

A certified welder should perform all welding.

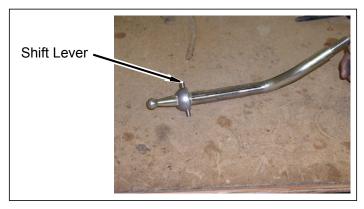
- 1. Manual transmission shift lever
  - a. Scribe a line along side of transmission shift lever (below lowest bend). Cut lever into two pieces and deburr as necessary.



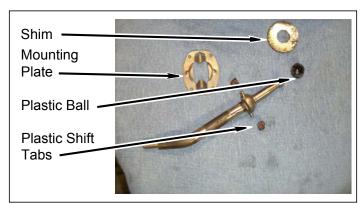
b. Scribe a line along side of kit extension (shift lever). Position kit extension between two pieces of transmission shift lever. Ensure scribed lines on kit extension and transmission shift lever align. Weld kit extension into place.



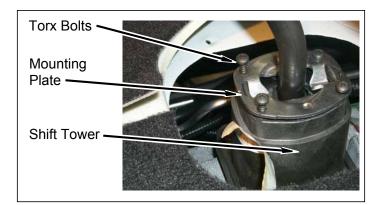
 Grind welded surfaces smooth in order to install mounting plate and shim to shift lever.



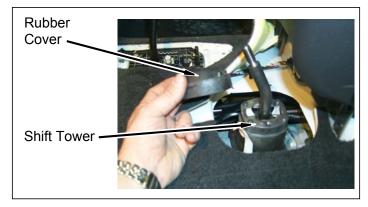
d. Install two plastic shift tabs, plastic ball, shim and mounting plate onto shift lever.



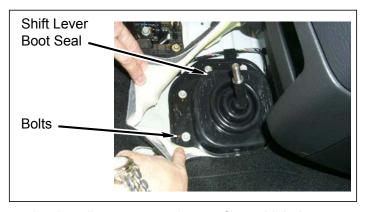
e. Install shift lever onto shift tower with four Torx bolts.



f. Install rubber cover onto shift tower.

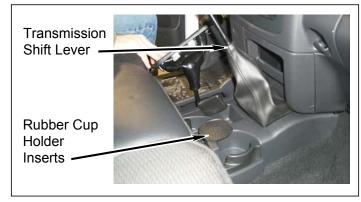


g. Install shift lever boot seal onto floor with six bolts.



- h. Install center console onto floor with bolts.
- Screw transmission shift lever onto shift tower lever.

j. Install bolts securing center console to floor.



- Replace rubber cup holder inserts into center console.
- I. Check transmission shift lever operation. Ensure there is complete engagement in all gears.

# **Engine Compartment**

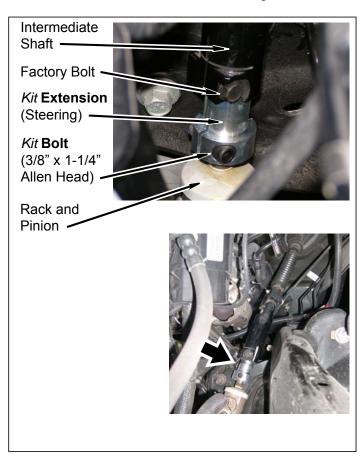
1. Steering shaft



#### **△ WARNING**

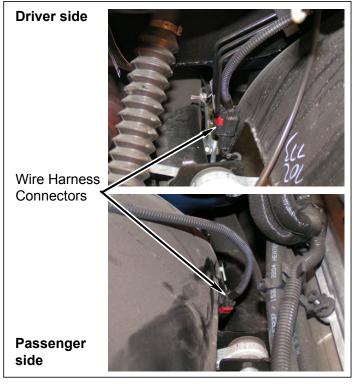
Verify the steering extension is securely installed as specified in the instructions. Failure to do so may cause steering malfunction, resulting in property damage or serious personal injury.

a. Install *kit* **extension** (steering) in position on rack and pinion. Ensure marks on rack and pinion and intermediate shaft are aligned.

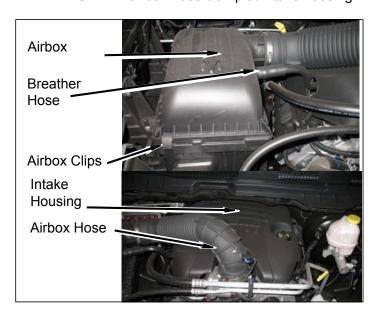


- b. Install intermediate shaft on *kit* **extension** (steering), ensuring marks on intermediate shaft and rack and pinion are aligned.
- c. Apply a few drops of *kit* **Loctite**® to factory bolt and *kit* **bolt** (3/8" x 1-1/4" Allen head).
- d. Install and TIGHTEN bolts to 33 lb.-ft.

2. If possible, install brake sensor harness on passenger and driver fender wells.



- 3. Fan shroud
  - a. Be sure that the fan clears the fan shroud.
- 4. Airbox
  - a. Install airbox cover, base and filter on vehicle.
  - b. Install airbox cover onto airbox base with four clips. Install breather hose on airbox cover. TIGHTEN airbox hose clamp at intake housing.



# **Front of Vehicle**

1. Front bumper

#### **△ CAUTION**

Factory supplied front two hooks CAN NOT be used, if equipped.

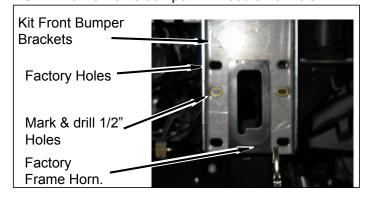
a. **Mark, Cut** and **Remove** a small section of inner front bumper bracket as shown below:

**Note:** Following step will allow bolt heads to sit flush.

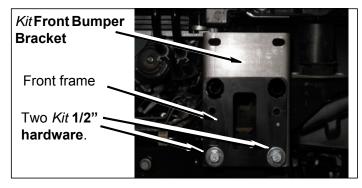


b. Place kit front bumper bracket over driver frame horn, clamp it in place. Mark and drill two 1/2" holes "centered" where marks are shown (Be sure that everything is centered before drilling) Repeat steps to passenger side.

NOTE: Non-Chrome bumper will need 9/16" hole.



c. Place each kit front frame brackets behind the frame horn. Center the holes use two kit 1/2" bolts, nuts and washers to secure the brackets to the factory frame. Do NOT TIGHTEN..

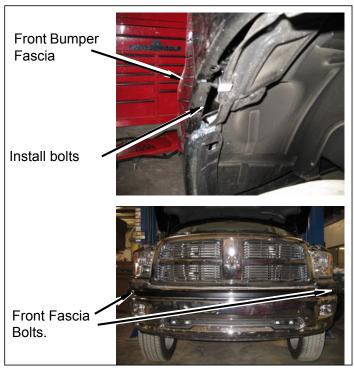


- d. Chrome bumper only: Install one *kit* 3/16" Thick washer on each drivers side top stud on bumper. Use your factory nuts on the studs.
- e. Apply a few drops of *kit* **Loctite**® onto threads of studs. Align bumper, then tighten all hardware.

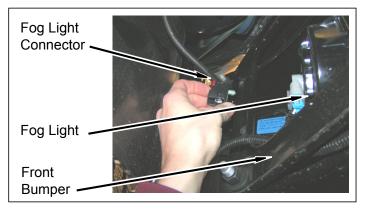


- f. Install front grille brace with factory hardware.
- g. Install trim piece over bumper grills support. Install each bolt at each corner (Under inner fender cover). Ensure both edges of fender well fit on backside of bumper edge.

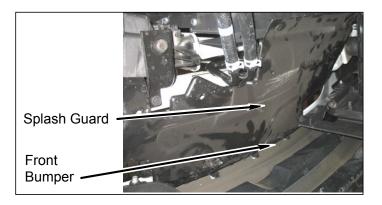
h. Install front fascia using factory hardware.



 Connect fog light harness at driver side of front bumper and install onto front bumper, if equipped.



j. Install push clips and lower splash guard on bumper, core support, and fan shroud.



# **After Completing Installation**

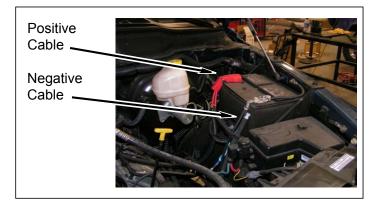
# **Engine Compartment**

1. Airbag fuse

#### **△ NOTE**

The location of the airbag fuse may vary; check the owner's manual.

- a. Install airbag fuse(s).
- b. Install fuse cover.
- 2. Connect both battery cables. Connect positive cable first, then negative cable.



#### **Miscellaneous**

- 1. Apply *kit* **label** (warning) to dashboard in plain sight of all vehicle occupants.
- 2. Check all fasteners to ensure they are tight.
- 3. Ensure all wires, hoses, cables, etc. are properly connected and there is ample slack.

#### **Dynamic Vehicle Check**

 Test-drive vehicle. Check steering in both directions to ensure that there is no bind. Check operation of clutch, brake system, and parking brake. Check operation of transmission and transfer case. Ensure there is full engagement in all gears and 4WD ranges. Check battery connections and electrical component operations.

#### **⚠ WARNING**

Retorque all fasteners after 500 miles and after off road use. All body lift components should be visually inspected and fasteners retorqued during routine vehicle servicing.

#### **△ CAUTION**

Performance Accessories does not recommend any particular wheel and tire combinations for use with its body lifts and cannot assume responsibility for the customer's choice of wheels and tires. Refer to your owner's manual for recommended tire sizes and warnings related to the use of oversized tires. Larger wheel and tire combinations increase stress and wear on steering and suspension components, which leads to increased maintenance and higher risk for component failure. Larger wheel and tire combinations also alter speedometer calibration, braking effectiveness, center of gravity, and handling characteristics. Consult an experienced local off road shop to find what wheel and tire combinations work best with your vehicle.

#### NOTE

All warranty information, instruction sheets, and other documents regarding the installation of this product must be retained by the <u>vehicle owner</u>. Information contained in the instructions and on the warranty card will be required for any warranty claims. The vehicle owner needs to understand the modifications made to the vehicle and how they affect vehicle handling and performance. Failure to provide the customer with this information can result in damage to the vehicle and severe personal injury.

# **Accessories**

The following accessories are also available:

Kit # PA6627: Gap Guards

#### **△ NOTE**

Depending on the vehicle configuration (automatic or manual transmission, 2WD or 4WD, cab length, bed length, etc.), some parts may not be used.

# **Kit Parts List**

# Qty. Description

- 16 **Block** (3" x 3" spacer)
- 4 **Block** (3" crush)
- 1 **Bolt** (3/8"-16 x 1-1/4" Cap Screw)
- 6 **Bolt** (12mm-1.75x 100mm)
- 2 **Bolt** (12mm-1.75x 120mm)
- 10 **Bolt** (12mm-1.75 x 180mm)
- 3 **Bolt** (1/4"-20 x 3/4")
  - **Bolt** (5/16" x 1-1/4")

2

1

1

1

- 2 **Bolt** (7/16" x 1-1/4")
- 6 **Bolt** (1/2" x 1-1/2")
- 3 **Nut** (1/4" Nylock)
- 1 **Nut** (5/16" Nylock)
- 2 **Nut** (7/16" Nylock)
- 6 **Nut** (1/2" Nylock)
- 6 **Washer** (1/4" SAE)
- 2 **Washer** (5/16" USS)
- 20 **Washer** (7/16" USS)
- 20 **Washer** (1/2" USS)
- 8 **Washer** (3/16" Thick)
- 2 **Bracket** (C-shaped)
- 1 **Bracket** (front bumper, driver)
  - **Bracket** (front bumper, passenger)
- 1 **Bracket** (ground strap, big hole)
- 1 **Bracket** (rear bumper, driver)
- 1 **Bracket** (rear bumper, passenger)
- 1 **Bracket** (rear bumper, middle)
  - Bracket (winch)
  - Extension (steering)
- 1 **Extension** (shift lever)
- 1 Label (logo)
- 1 **Label** (warning)
- 1 **Label** (warning, rear bumper)
- 1 **Loctite**® (6ml bottle)