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## 64-72 GM A-Body Rear Sway Bar SUM-720208

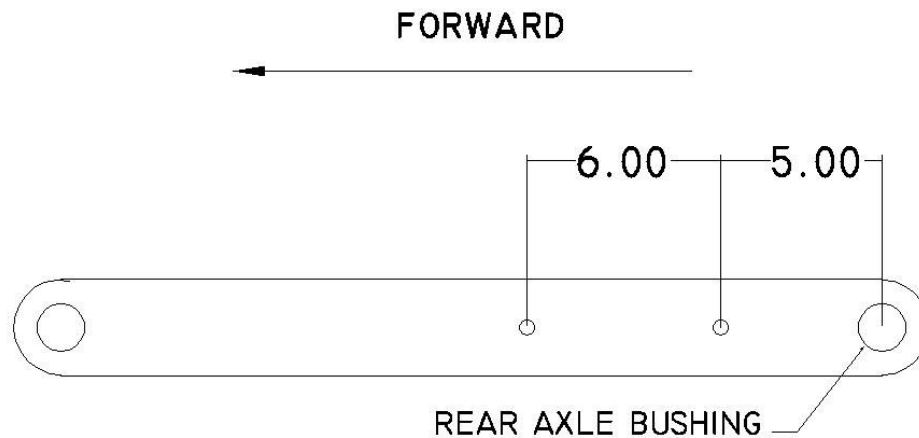
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**SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE, CHOCK TIRES AND SET VEHICLE ON JACK STANDS. MAKE SURE JACK STANDS AND VEHICLE ARE STABLE BEFORE WORKING ON VEHICLE.**

**NOTE: THIS UNIT IS DESIGNED TO REPLACE THE FACTORY INSTALLED REAR SWAY BAR OR AS AN ADDITION IF THE VEHICLE WAS NOT EQUIPPED WITH A FACTORY REAR SWAY BAR.**



**Questions? Call our Tech Line. 1-330-630-0240**



LOWER CONTROL ARM DRILLING DIAGRAM

1. **Ensure that the vehicle is secure and stable before working under the vehicle.**
2. **If vehicle is equipped with factory rear sway bar, remove factory rear sway bar and skip to line 6. Otherwise continue to line 3.**
3. **Lay out holes in lower control arms as shown in diagram. Locate rear hole 5 inches from center of rear axle bushing. Locate forward hole 6 inches forward of rear hole. Install sway bar between control arms and check fit to marked holes.**
4. **After checking hole locations for fit, remove sway bar and drill a 1/2" hole through both walls of the control arm in marked locations. Use a transfer punch or other means to mark holes in outer walls so that holes are square.**
5. **Install spacers in control arm as shown in photo (2). The spacers may need to be ground down to fit between the walls of the control arms. They are made slightly long to accommodate variations in the factory control arms. Spacers must be used to avoid crushing the control arms when the bolts are tightened.**
6. **Attach sway bar to control arm using supplied hardware.**
7. **Torque bolts to 35 ft-lb**
8. **Bounce the vehicle checking for clearance on all under carriage components. Test drive the vehicle and recheck all clearances and the installation alignment. Adjust as needed. Re-check your installation after one week of driving and periodically on a regular basis.**

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# Limited One-Year Warranty

This Limited One-Year Warranty is given to the original purchaser (the "Buyer") of this new Summit or Summit Performance Branded Product. Summit Racing Equipment warrants that the product will be free from defects in workmanship and materials under normal use and service for one year from the date of purchase.

## **Your responsibilities:**

Keep a sales receipt, canceled check, or payment record to verify your purchase date. Operate and maintain the product in accordance with the specifications provided to you with the product. Arrange for or pay items and costs that are not covered by this Limited Warranty.

## **What is not covered:**

1. Damages caused by shipping, product misuse, misapplication, improper installation or maintenance, or damages resulting from accidents, contact with on-road or off-road hazards, or racing engine use.
2. Labor costs to remove and install the products or component parts.
3. The costs of shipping the product to and from Summit Racing Equipment.

## **Claims Procedure:**

The duration of this warranty is limited to claims made in writing to Summit Racing Equipment within one year after the Purchase Date. The Buyer should call the telephone number below to report a possible warranty claim. The Buyer must also allow Summit Racing Equipment to inspect the product, and the Buyer must reasonably cooperate with Summit Racing Equipment with respect to verifying the warranty claim of the Buyer. In the event that a warranted defect is discovered, Summit Racing Equipment will repair or replace the product, or return the purchase price to the Buyer, at the option of Summit Racing Equipment.

All shipping costs are paid by the Buyer. Merchandise returned to Summit Racing Equipment without prior authorization will not be accepted.

This warranty extends only to the Buyer and is not transferable.

Implied warranties applicable to this transaction extend only to one year. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

Summit Racing Equipment shall not be responsible for any incidental or consequential damages of the Buyer. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation may not apply to you.

This warranty gives you very specific legal rights, and you may also have other rights which vary from state to state.

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