



BBK CNC-Series Headers for 1995-97 LT1 Camaro/Firebird Part # 1568, 15680

I N S T A L L A T I O N I N S T R U C T I O N S

- Step 1** Raise hood and allow engine to cool, disconnect negative battery cable.
- Step 2** Place all four corners of vehicle on jackstands or use a lift to gain access under vehicle.

! CAUTION !

Use extreme caution under vehicle

- Step 3** Remove factory Y-pipe: First disconnect steering shaft, then remove exhaust manifold flange nuts at the collectors. Disconnect the slip fit connection behind the catalytic converters and remove the Y-pipe.
- Step 4** Remove the air tubes, plug wires and plugs. Disconnect oxygen sensor plugs from the back of the engine.
- Step 5** Remove D/S exhaust manifold bolts and remove manifold from the top.
- Step 6** Remove P/S E.G.R. tube, dipstick, alternator and bracket. Remove exhaust manifold bolts and then remove exhaust manifold from the bottom.
- Step 7** With manifolds out of vehicle, remove oxygen sensors from manifold and install into the BBK headers. Ensure that cylinder head flange surface is free of debris and is ready to reassemble.
- Step 8** Apply a small amount of hi temp sealer to all gasket surfaces to ensure a leak free installation. Using supplied gaskets and bolts install BBK headers starting all bolts hand tight, then tighten to factory specs.
- Step 9** Once headers are in place install E.G.R. tube, dip stick, alternator, air tubes, plugs and wires. Connect oxygen sensor plugs and steering shaft at this time.

! CAUTION !

***Use of heatsheilding may be needed for
oxygen sensor wires & passenger-side plug wires***

- Step 10** Before installing the factory Y-pipe you must cut the passenger-side exhaust tube just below the flex tube (approximately 5"). This will allow the supplied slip tube to be put in place.
- Step 11** Install the supplied slip tube on to the modified Y-pipe and gently tighten using the supplied clamp to allow some movement for adjustment. Install Y-pipe hand tighten fasteners. Once proper fit is achieved tighten to factory specs.
- Step 12** Start vehicle and check for leaks and correct. Once vehicle has reached operating temperature double check all wire routing and fastener torque.

