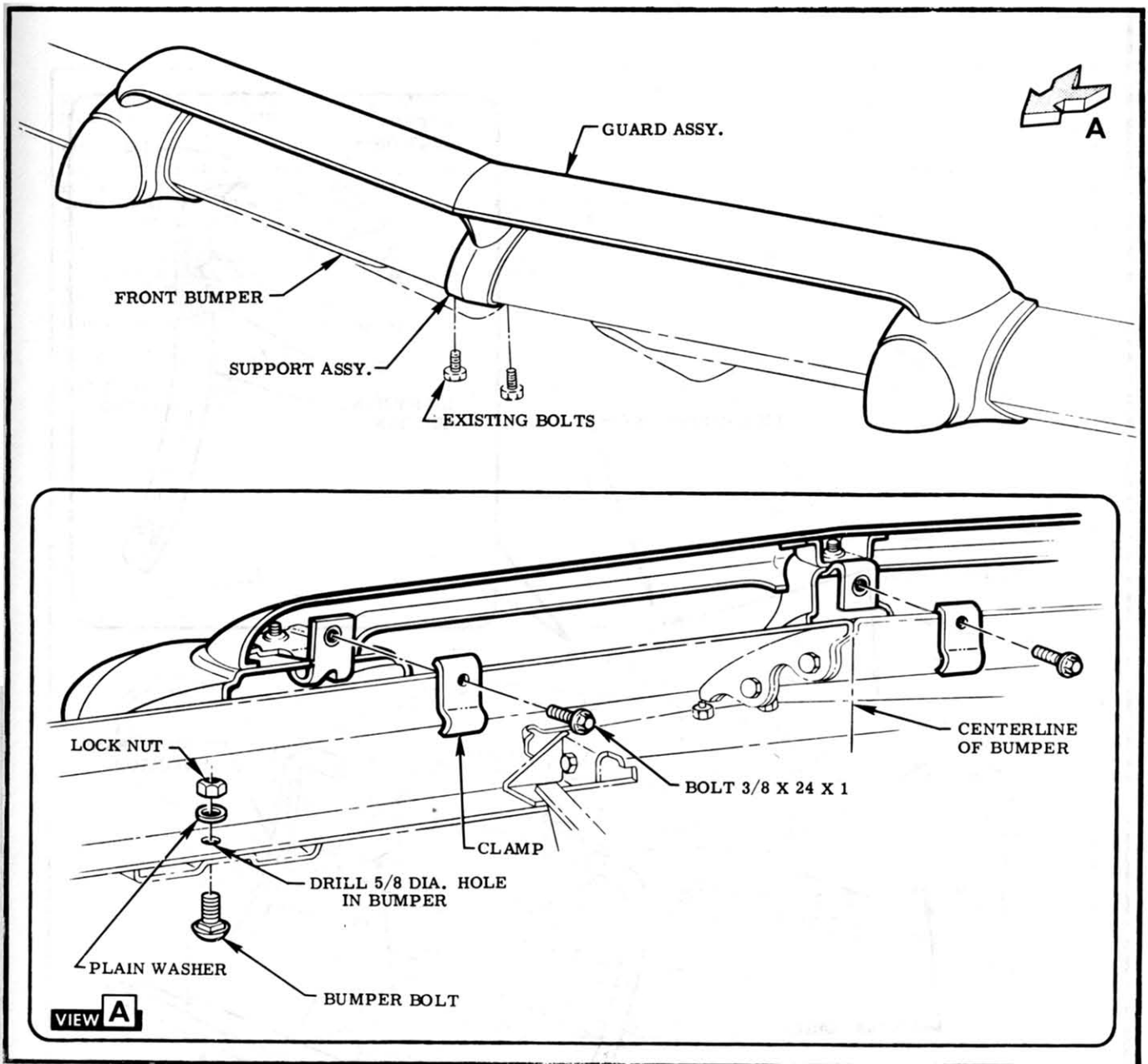


P/N 501234 GRILLE GUARD

ALL PASSENGER CARS



STEP 1 REMOVE THE TWO EXISTING BOLTS AT THE CENTER OF THE FRONT BUMPER.

STEP 2 PLACE GUARD ASSEMBLY ON BUMPER ALIGNING THE TWO CENTER HOLES IN BUMPER WITH HOLES IN SUPPORT ASSEMBLY.

STEP 3 REPLACE THE EXISTING BOLTS AS SHOWN. DO NOT TIGHTEN.

STEP 4 HOLD BUMPER GUARD ENDS TIGHTLY AGAINST BUMPER SURFACE AND CENTER PUNCH TWO LOCATIONS USING GUARD AS TEMPLATE.

STEP 5 REMOVE GUARD ASSEMBLY AND DRILL 5/8 DIA. HOLE IN BUMPER BOTH ENDS.

STEP 6 REINSTALL GUARD ASSEMBLY, REPLACING THE TWO EXISTING BOLTS, AND TIGHTEN SECURELY.

STEP 7 SECURE GUARD TO BUMPER AT ENDS WITH BOLT, WASHER, AND NUT AS SHOWN.

STEP 8 ATTACH CLAMPS TO GUARD ASSEMBLY AND BUMPER WITH BOLTS AS SHOWN IN VIEW "A".