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INSTALLATION - PART #901LT1  
Water Pump Conversion  
(1993-1995 350/275 hp Camaro/Firebird)

1. Removal of stock pump from engine & front cover of original pump required.
2. Press all bearings and other pieces out of pump from front to back.
3. Install a 1-1/8" freeze plug by pressing into stock pump from FRONT only. (If not done correctly weep holes will leak).
4. Hold the  pump in place by aligning the bolt holes. Mark the four ears of the  pump onto the face of the stock pump. Take a file and remove what's necessary for the pump to fit in the stock pump location, using the stock bolts to install the  pump.
5. Do NOT use more than a 15 Amp Fuse.

\*\*\* NEVER USE ANY ENGINE DEGREASERS ON  ANODIZED PARTS \*\*\*

***CONGRATULATIONS!*** ON YOUR PURCHASE OF THE MOST EFFICIENT  
& BEST BUILT ELECTRIC DRIVE WATER PUMP ON THE MARKET TODAY.

