

A division of Air Ride Technologies 350 S. St. Charles St. Jasper, IN 47546 Ph. 812-482-2932 Fax 812-634-6632



## PCW6504V 62-67 Nova Billet Gas Cap

1	PCW6501V	Billet gas cap
1	PCW1604	Short filler neck

- 2 Keys
- 1 Gasket
- 1 MISC1009 Filler neck hose
- 2 #36 Hose Clamps
- 8 10-32 x 3/4" FHSCS
- 1 FIT2201 1/8"npt x 1/4" tube fitting
- 1 ARL2000-1 1ft. section of 1/4" tube

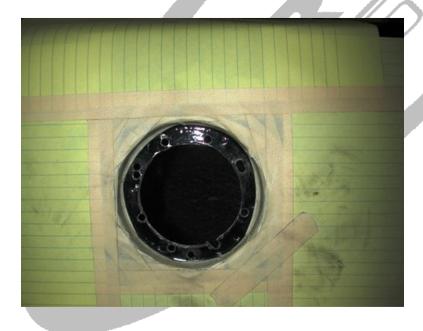


## **Installation Instructions for PCW6504V**

\*\*\*\*\*\*\*\*Use Anti-Seize on the threads of the stainless screws\*\*\*\*\*\*



- 1. The factory filler neck used three screws to attach it to the tail panel. This cap will use 8 screws to sandwich the cap and filler neck to the panel.
- 2. Use masking tape around the cap recess to protect the paint.
- 3. Center the cap in the recess with the locking tab facing down. Using the cap as a template, mark the 8 holes with a marker or centering punch.



4. Remove the cap and drill the holes with a 3/16" bit.







- 5. The factory filler neck will be reused, but the top section must be cut off to attach it to the new filler neck.
- 6. Apply thread sealant to the 90 degree fitting and screw it into the filler neck
- 7. Bolt the filler neck and cap to the recess using 10-32 x <sup>3</sup>/<sub>4</sub>" flat head socket cap screws.

Anti-Seize must be applied to the threads before installing.

- 8. Attach the rubber hose to the neck with the #36 hose clamp supplied.
- 9. Attach the factory neck to the hose and secure with a #36 hose clamp.
- 10. Reattach the factory neck to the tank.
- 11. Slide the 1/4" tube over the factory vent tube.

10. The gas cap keys are specific to each cap. Do not lose them!

Installation Complete!