



SUM-341210, 341211

POWER STEERING PUMP BRACKET INSTALLATION GUIDE

Hardware Included: 2 -3/8" -16 x 3 1/2" Bolts
1 -3 1/2" Bolt
2 -2 1/2" Spacers
1 -1" Spacer
3 -3/8" Nuts
1 -3/8" -16 1/4" Stud
6 -3/8" Washers

Installation Instructions:

Step #1-

Mount the lower brackets to the bottom of the power steering pump using one 3/8"-16 X 3/4" bolt and 3/8 washer.



Step #2-

On back of the power steering pump use the mounting stud if it is equipped.



Step #3-

Mount the two lower brackets using 2 1/2 spacers and 3/8"-16 X 3 1/2" bolts



Step #4 -

Mount the two bolts to the lower bolt holes next to harmonic Damper.



Step #5 -

Mount the adjustment bracket to water pump using 3/8"-16 X 3/4" bolt with 3/8 washer. Using 3/8"-16 X 1 1/4" stud, 3/8" washer and nut on the power steering pump on the adjustment side.
For Chevy small block Short water pump mount to water pump using 3/8-16 X 3: 1/4" bolt and 1" spacer.



SWP

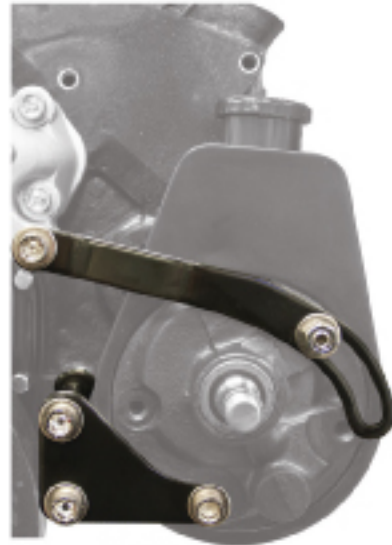


LWP

Final Installation



SWP



LWP



LWP-You can install the brackets in a different position for more adjustment.

Chevy Small Block

