## BORGESON Steering You Forward 899001

**Power Steering Flow Valve Kit** 

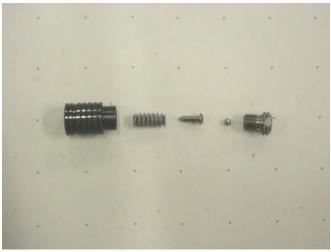


internal parts.

- 1 Remove the flow valve from the pump, the flow valve is located where the pressure hose connects to the pump. You may need a magnet to remove the valve from the pump.
- 2 Slide the cover provided over the flow valve and clamp the valve in a vise. The cover is supplied so the valve is not damaged. Any scratches on the flow valve can cause the valve to stick.
- Remove the 7/16" bolt from the valve. Be careful not to lose any of the



- 4 Remove any shims that may be present and add shims from this kit as needed to obtain proper pressure. (Use the pressure chart below for approximate pressures) Re-install the bolt with the proper number of shims in place.
- 5 Re-install the flow valve



Pressure Chart

The Following Chart is for reference only different pumps may vary pressures.

Mustang Rack and Pinions generally require Approx 1000 PSI.

| No Shims | 1350PSI |
|----------|---------|
| 1 Shim   | 1200PSI |
| 2 Shims  | 1100PSI |
| 3 Shims  | 1000PSI |
| 4 Shims  | 850PSI  |
| 5 Shims  | 700PSI  |