

Installation Instructions:

- 1. Disconnect the negative battery cable. Remove the steering wheel and disconnect the horn contact wire at the lower terminal under the dash. See instructions in Shop Manuals #522 (1955), #523 (1956 Supplement) and #524 (1957).
- 2. Remove the wire harness shield, #1929 (1955 and 56) or the harness retaining clips (1957). See illustrations in the factory assembly manuals:

1955 - #506 Section 7, Sheet 3.02

1956 - #507 Section 7, Sheet 4.00

1957 - #508 Section 7, Sheet 4.00

For the 55-56, attach a piece of string or wire to the end of the horn wire (lower terminal). Make sure the string or wire is long enough to extend out of both ends of the column and upper housing. Carefully pull the old steering column bushing bearing out of the signal switch housing letting the string or wire trail through the column tube. Once the string or wire you attached is all the way out, unhook it.

- 3. Attach string or wire to the lower terminal of the new bushing bearing, #008. Slowly pull the wire back down through the column until you can push the new bushing bearing into place and reconnect the wire. Reinstall the shield (1955-56) or retaining clips (1957).
- 4. Slide the spring seat down the steering column shaft up against the bushing bearing. Next, slide the spring down into the top of the spring seat.
- 5. Reinstall your steering wheel. Also available is horn kit #882 (1955 and 56) and #883 (1957). Reconnect the negative battery cable.

