



## PART NO. 12611HKR SUPER COMPETITION ENGINE SWAP MOUNT KIT CHEVROLET/GMC ALL USING TYPICAL 3 BOLT ISOLATOR MOUNTS

Thank you for making HOOKER HEADERS your choice in a high-performance exhaust system. Extensive dyno/track testing has enabled HOOKER to offer the most advanced design in exhaust systems. The installation, while not complex, will take a certain amount of time. However, the additional horsepower and improved performance will more than justify your efforts. Proper installation and maintenance will ensure long life and maximum performance from your HOOKER HEADER exhaust system.

**NOTE:** 12611HKR engine swap mount kit is designed to locate a GEN III/IV (LS-1/LS-6/LS-2/LS-7) engine into the same position as a standard small block Chevy engine using a typical 3 bolt stock isolator mount for your application.

**NOTE:** Use only small block Chevy frame mounts. Big block mounts will not work.

**NOTE:** Worn rubber and solid isolator mounts should be replaced to ensure proper fit of the headers and other engine components that you may be installing.

**NOTE:** Isolator mounts are not included in this kit, due to the variations between vehicle applications.

**WARNING!** Breaking in an engine with ceramic-coated headers WILL result in damage to the coating and will VOID all warranties. Ceramic-coated headers require several heat cycles to fully cure before they will withstand extreme heat. HOOKER recommends using a cast-iron exhaust manifold or an old header to break in new engines to avoid coating damage.

### TIPS FOR ENGINE SWAP

1. Mark all hoses, wires, and vacuum lines, according to function. Use masking tape and a pen to achieve this.
2. Whenever possible, utilize the existing wiring and lines.
3. Get a wiring diagram of your vehicle and one for the vehicle from which the new motor was removed. Make photocopies of both systems. Add your modifications to these copies, so you will have an accurate record.
4. Do not remove the smog systems for the sake of taking them off. Remember the smog laws go by the year and model of the vehicle in which the engine is installed. You may have difficulties from a legal standpoint, especially when you try to sell the vehicle.
5. Most newer engines are designed to run with the various smog system which came as original equipment. You may save yourself a great deal of time and trouble by attempting to keep the engine as close to stock as possible.
6. Save as much hardware that is removed from the vehicle as possible. You may need some items later on.
7. Do it right. Taking short cuts is not saving time, if you have to do it again. Make sure you pay close attention to critical areas like fuel systems and brake lines. These could be of life and death consequences, if ignored.
8. Do not overstress components that are designed for stock four or six cylinder torque by over-abuse with a motor of greater horsepower.

### BEFORE STARTING

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available, we strongly urge the use of axle stands as a safety measure. **CAUTION!** YOUR CAR SHOULD NOT BE SUPPORTED ON A BUMPER JACK.

### INSTALLATION PROCEDURE – PLEASE READ CAREFULLY

1. Disconnect the battery, remove the hook, and mark all wires, hoses, cables, lines, and linkages. Remove the engine, transmission, front motor mounts, and transmission crossmember.
2. Bolt the 12611HKR plates to the engine using the flat head bolts provided. Torque to factory specifications. See **Figures A & B** for proper left/right side orientation of mount plates.
3. Bolt the stock rubber or solid mount isolators to the 12611HKR mount plates at this time. **DO NOT TIGHTEN THE BOLTS AT THIS TIME TO ALLOW SOME PLAY WHEN THE ENGINE IS BEING ALIGNED WITH THE FRAME STANDS OR CROSSMEMBER MOUNTING HOLES.**
4. Align the engine and transmission into the vehicle and adjust the isolators, as necessary. When satisfied with the fit, tighten the isolator mounts to the engine and frame stand or crossmember mounting holes.
5. Complete the installation as you would with any engine conversion.
6. Hook up all wires, hoses, cables, and linkages. Check to see that adequate clearance exists between all wires and brake lines. Check all bolts for tightness.

When finished, give your vehicle a test drive, checking carefully for any new noises. After several days of driving, retighten all the bolts.

Any questions? Please contact Technical Service: 1-866-GOHOLLEY or 270-781-9741. For online help, please refer to the website: [www.holley.com](http://www.holley.com).



Left Side



Right Side

**LIMITATION OF LIABILITY – DISCLAIMER:**

The regulation of emissions production, noise levels, and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns, and counties.

HOOKER makes no warranties of merchantability, of fitness for particular purpose, or that its products are approved for general use, or that its products are approved for general use, or that its products comply with laws, regulations, or ordinances in the state where they may be sold to the ultimate purchaser, the consumer.

Unless expressly stated to the contrary in the catalog, instruction sheet; or price list, the entire risk as to the conformity of any company product in any such state and as to repair should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer, of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

**THE FOREGOING STATEMENT LIMITS THE LIABILITY OF THE MANUFACTURER.**

California vehicle code, sections 27156 AND 38391, prohibits the advertising, offering for sale, or installation of any device, which modifies a vehicle's emission control system, unless exempted, unless otherwise noted. HOOKER Headers have not received an exemption from these code sections and are to legal for sale or use in California on vehicles originally equipped with catalytic converters, it is illegal, except for racing vehicles, which may never be driven upon a highway. To remove or otherwise render inoperative any emission control device on the regulated motor vehicles – check catalog listings to ensure proper application in the other 49 states, unless otherwise noted, HOOKER Headers are not legal for pollution-controlled motor vehicles, except for racing vehicles, which may never be used upon a highway and are not intended or applicable for highway use.

**199R10379**

**Date: 10-5-05**