

BUILD SHEET FOR: Cutout

PART#'S: 670137

___1) 3" id/id cutout

___1) Hardware kit 1) gasket, 1) bp33 plate, 3) bolts 3/8" x 1,
3) 3/8" wing nuts, 2) 3" clamps

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Part #670137, 3"

Safety Precautions

Exhaust system work puts you underneath the vehicle, which is potentially dangerous. All precautions must be taken to prevent the vehicle from falling. The best way to lift and support the vehicle is with a hydraulic floor lift. If another method is used, the vehicle must be supported by heavy-duty axle stands at all four corners on a hard, level surface. **Do not use a bumper jack to support the vehicle when working underneath it!**

Note: When open, this item is not legal for on-road use, or for use in front of catalytic converters.

Installation

DO NOT TIGHTEN ANY BOLTS OR CLAMPS UNTIL THE LAST STEP!!

Note: further parts, tubing, welding, cutting and etc. may be necessary for installation of this universal kit.

- 1) Raise and secure the vehicle (see Safety Precautions notes above), and determine the best location for the cutout. We recommend somewhere near the headers of your vehicle, and where the exhaust may be directed out towards the side of the vehicle.
- 2) This cutout has ends that are 3" i.d. for slip fit over standard 3" exhaust tubing. Install the cutout in your preferred location. If you are using the slip fit method, use the included clamps. Welding is optional if you would prefer not to use the clamps. We recommend pointing the cutout away from the exhaust system, towards the outside of the vehicle, for best ground clearance.
- 3) Install the block off plate using the gasket, bolts, and wing nuts to the welded on flange.
- 4) Make sure all wing nuts are tight, as well as any clamps (if used), check for ground, floor, frame, and body clearance.

DANGER WARNING: Should the purchaser decide to install this exhaust product at home, be warned that pleasure car or light duty truck/van "bumper" jacks are intended for emergency use only. The use of frame contact jack stands in conjunction with a floor jack as main support is highly recommended to minimize accidental dropping of a vehicle while the installation proceeds.

Emissions Compliance

This product is primarily designed for off-road and racing vehicles. Many state and federal laws regulate the type of exhaust modifications that can be made to a vehicle operating on public highways. Please check all applicable emissions laws in your area before installing the cutout on a street vehicle.

KIT CONTENTS:

1) cutout—3" id/id

Hardware Kit:

- 1) MP48005 gasket 1) BP33 block-off plate 3) 3/8" wing nuts--37749 3) 3/8" x 1" bolts—13105
2) 3" clamps





3" Exhaust Cutout

SUM-670137

Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.

Limited One-Year Warranty

This Limited One-Year Warranty is given to the original purchaser (the "Buyer") of this new Summit or Summit Performance Branded Product. Summit Racing Equipment warrants that the product will be free from defects in workmanship and materials under normal use and service for one year from the date of purchase.

Your responsibilities:

Keep a sales receipt, canceled check, or payment record to verify your purchase date. Operate and maintain the product in accordance with the specifications provided to you with the product. Arrange for or pay items and costs that are not covered by this Limited Warranty.

What is not covered:

1. Damages caused by shipping, product misuse, misapplication, improper installation or maintenance, or damages resulting from accidents, contact with on-road or off-road hazards, or racing engine use.
2. Labor costs to remove and install the products or component parts.
3. The costs of shipping the product to and from Summit Racing Equipment.

Claims Procedure:

The duration of this warranty is limited to claims made in writing to Summit Racing Equipment within one year after the Purchase Date. The Buyer should call the telephone number below to report a possible warranty claim. The Buyer must also allow Summit Racing Equipment to inspect the product, and the Buyer must reasonably cooperate with Summit Racing Equipment with respect to verifying the warranty claim of the Buyer. In the event that a warranted defect is discovered, Summit Racing Equipment will repair or replace the product, or return the purchase price to the Buyer, at the option of Summit Racing Equipment.

All shipping costs are paid by the Buyer. Merchandise returned to Summit Racing Equipment without prior authorization will not be accepted.

This warranty extends only to the Buyer and is not transferable.

Implied warranties applicable to this transaction extend only to one year. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

Summit Racing Equipment shall not be responsible for any incidental or consequential damages of the Buyer. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation may not apply to you.

This warranty gives you very specific legal rights, and you may also have other rights which vary from state to state.

Questions? Call our Tech Line 1-330-630-0240