

# ECKLER'S<sup>®</sup>

## 1949-54 Chevy Disc Brake Bracket Kit

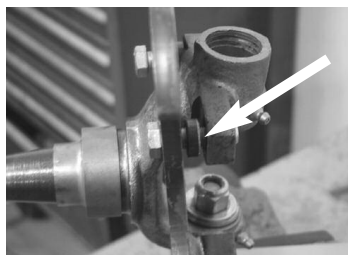
### Check List:

- |                                 |                                 |                              |
|---------------------------------|---------------------------------|------------------------------|
| 1- Left Hand Caliper Bracket    | 4- 7/16" X 2" Fine Thread Bolts | 6- Small 1/4" Spacers        |
| 1- Right Hand Caliper Bracket   | 2- 7/16" X 3" Fine Thread Bolts | 2- Large Spindle Nut Spacers |
| 2- Inner Wheel Bearing Adapters | 6- 7/16" Lock Nuts              |                              |

### Installation Procedures:



Step 1: First install the inner wheel bearing and seal adapter, make sure the adapter is firmly seated against the shoulder of the spindle.



Step 2: The disc brake bracket mounts to the rear of the spindle. Two 1/4" spacers are installed at the top of the spindle between the disc brake bracket and spindle. Two 7/16" X 2" grade-8 bolts and nuts hold the disc brake bracket to the spindle. The lower rear ear of the disc brake bracket fits on the inner side of the spindle.



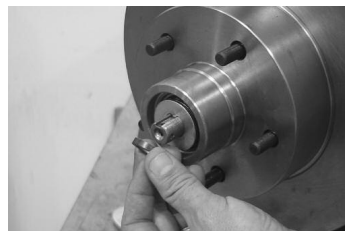
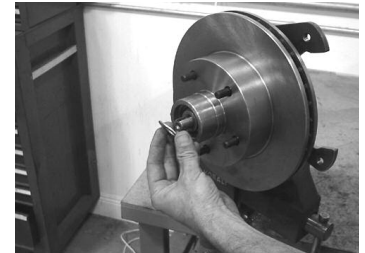
Step 3: Pack the wheel bearings with a high quality disc brake grease. Install the inner bearing and seal in the back side of the disc brake rotor.



Step 4: With the inner wheel bearing and seal installed, place the disc brake rotor onto the spindle.



Step 5: Next install the outer wheel bearing and spindle washer.



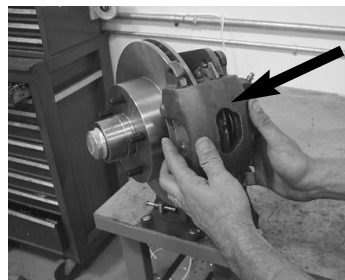
Step 6: A spacer is installed between the spindle nut and spindle washer.



Step 7: Install the spindle nut and torque to 24 Ft/lbs. than install the cotter pin.



Step 8: Now install the new dust cap.



Step 9: The caliper will fit over the rotor and is held to the disc brake bracket with two 3/8" anchor bolts, make sure the bleeder on the caliper is oriented towards the top.

